

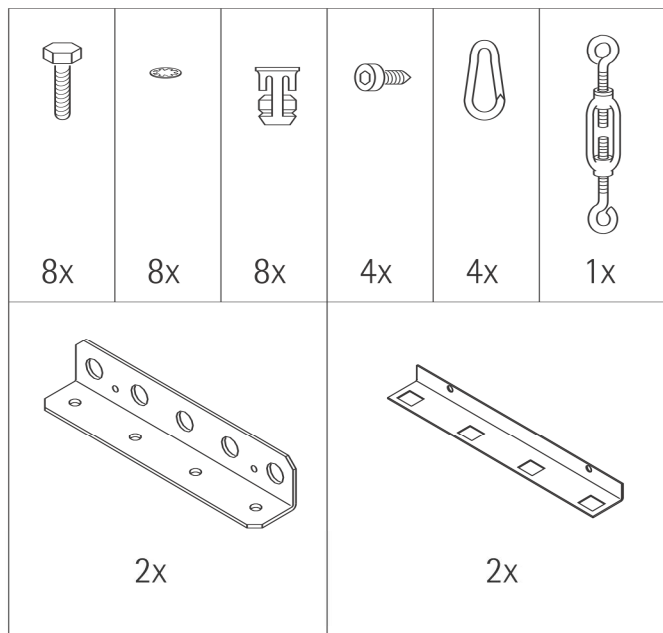
INSTRUCTION

THLA-WS

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REGIOLUX

Regiolux GmbH
Hellinger Str. 3
D-97486 Königsberg/Bay.
T 09525 89-0
<http://www.regiolux.de>
info@regiolux.de



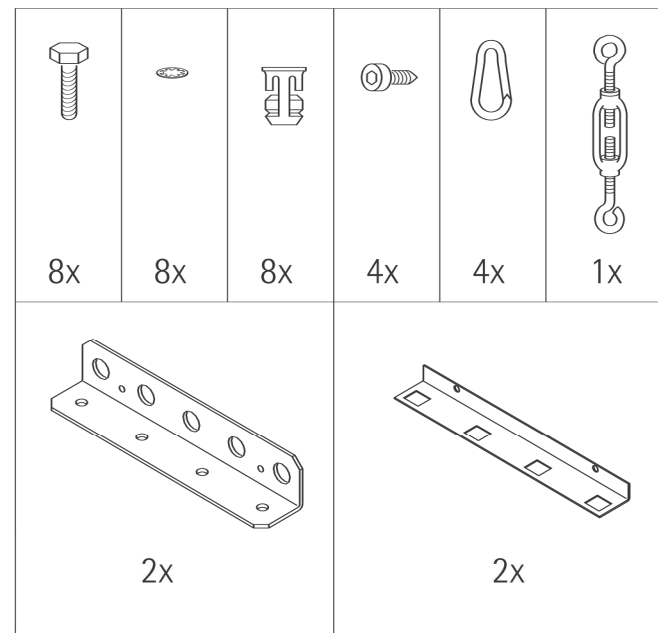
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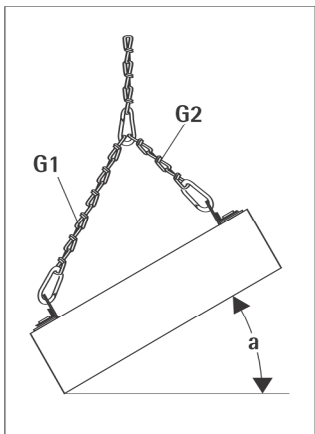
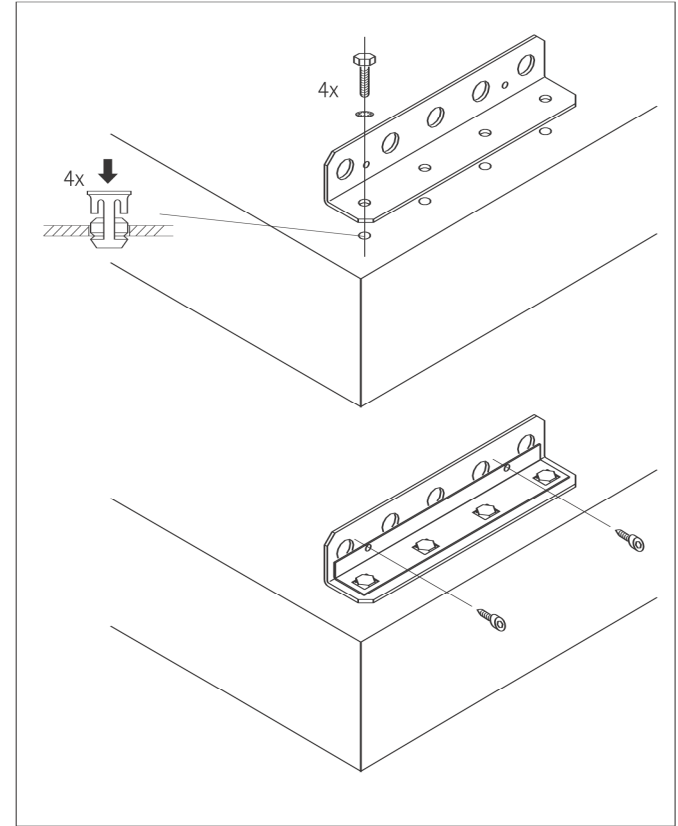
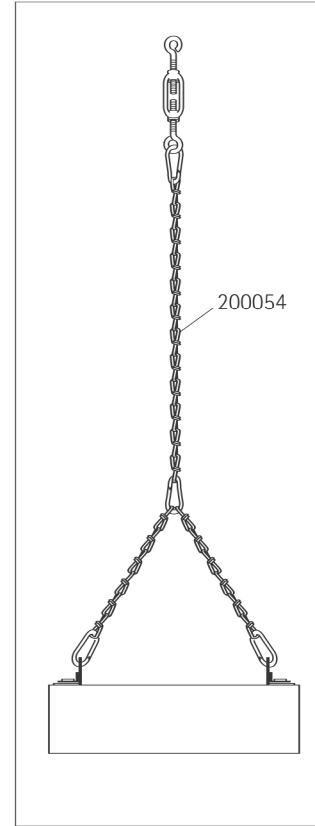
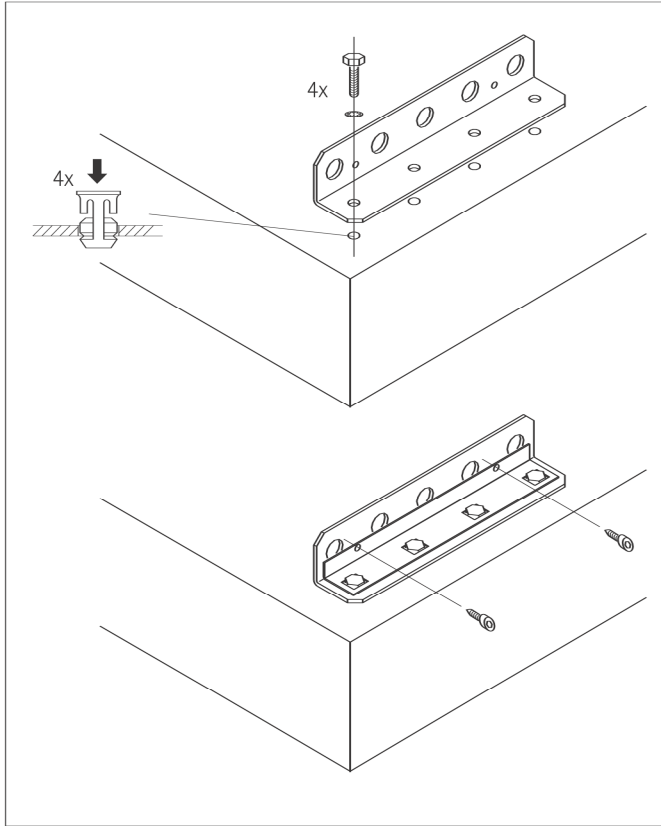
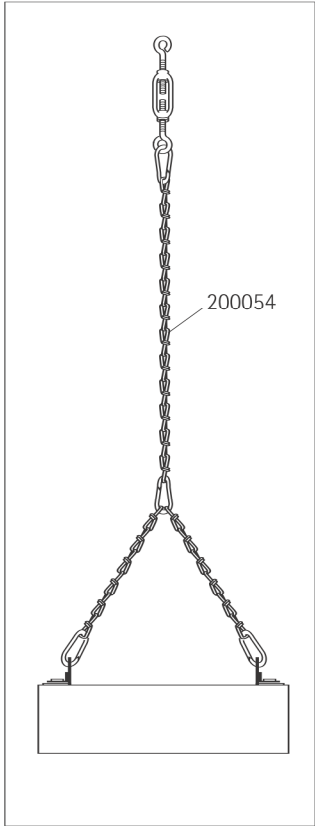
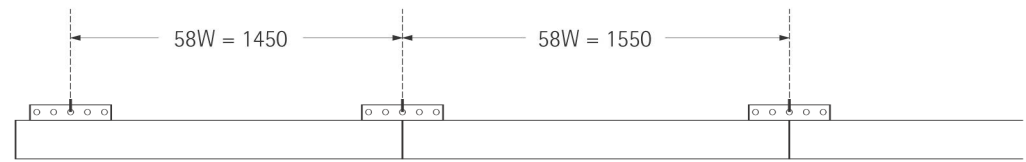
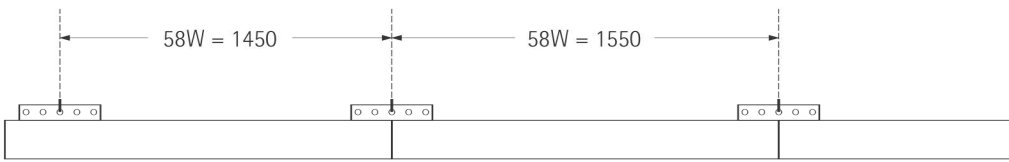
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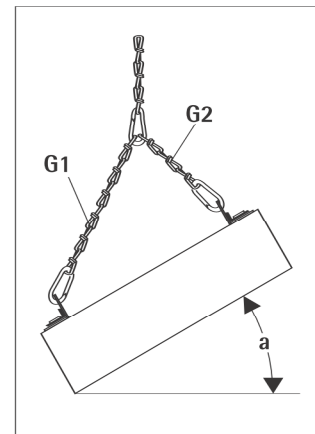
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D-97486 Königsberg/Bay.
T 09525 89-0
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THLA 2-lp.			THLA 3-lp.		
G1 St	G2 St	a °	G1 St	G2 St	a °
6	6	0°	10	10	0°
6	5	8°	10	9	5°
6	4	18°	10	8	11°
6	3	30°	10	7	17°
6	2	38°	10	6	23°
			10	5	30°
			10	4	36°
			10	3	44°
			10	2	51°



THLA 2-lp.			THLA 3-lp.		
G1 St	G2 St	a °	G1 St	G2 St	a °
6	6	0°	10	10	0°
6	5	8°	10	9	5°
6	4	18°	10	8	11°
6	3	30°	10	7	17°
6	2	38°	10	6	23°
			10	5	30°
			10	4	36°
			10	3	44°
			10	2	51°